Company presentation





STROPKOV, a. s.

2025





History

1960 - foundation of TESLA STROPKOV(plant of TESLA Investment Electronics Group)

1994 - private joint-stock company

1996 - ISO 9001 certification

2001 - ISO/TS (IATF) 16949 certification

2007 - ISO 14001 certification

2025 - 65th anniversary







Certificates

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ZERTIFIKAT





CERTIFICATE

TÜV SÜD Slovakia s.r.o. **Certification Body for Management Systems**

Accredited by SNAS Certificate on accreditation No. Q-011

certifies that





TESLA STROPKOV, akciová spoločnosť

Hviezdoslavova 37/46 SK - 091 12 Stropkov IČO: 00 474 339

has established and applies a Quality Management System for

Development, manufacture and assembly of electrical and electronic equipment, plastic and metal products.

An audit was performed, Report No. 0961/20/24/Q/AS/R5 Proof has been furnished that the requirements according to

EN ISO 9001:2015

are fulfilled. The certificate is valid from 2024-05-06 until 2027-05-05 Certificate Registration No. Q 0961-5

Bratislava, 2024-04-18



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TÜV SÜD Slovakia s.r.o. rtification Body for Management Systems Member of Group TÜV SÜD





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ZERTIFIKAT



CERTIFICATE

TÜV SÜD Slovakia s.r.o. **Certification Body for Management Systems**

Accredited by SNAS Certificate on accreditation No. R-006

certifies that



TESLA STROPKOV, akciová spoločnosť Hviezdoslavova 37/46 SK - 091 12 Stropkov

IČO: 00 474 339 has established and applies an Environmental Management System for

Development, production and assembly of electrical devices, electronics, plastic, metal and piezoceramic products.

An audit was performed, Report No. 0961/20/25/E/AS/R5 Proof has been furnished that the requirements according to

EN ISO 14001:2015

are fulfilled. The certificate is valid from 2025-02-10 until 2028-02-09 Certificate Registration No. E 0961-5

Bratislava, 2025-02-06



taun 1 TÜV SÜD Slovakia s.r.o. Certification Body for Management Systems Member of Group TUV SUD Jašlkova 6, 821 03 Bratislava





Audio and video intercom systems, home phones





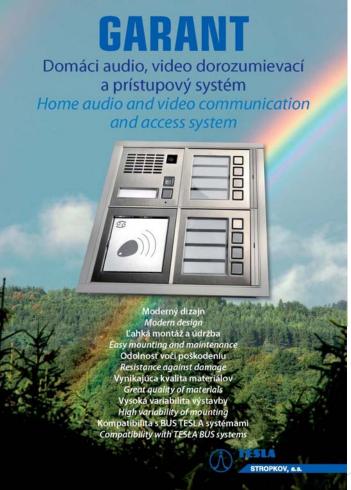






Audio and video intercom systems, home phones











Special telephones, heavy industry application

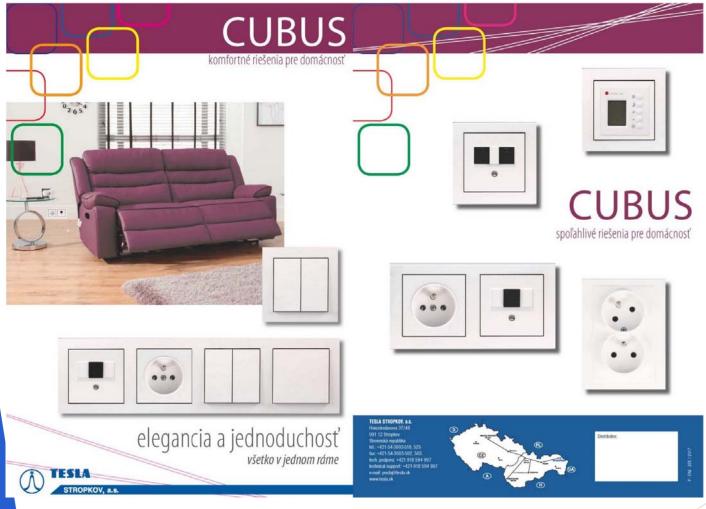








Wiring accessories









Wiring accessories





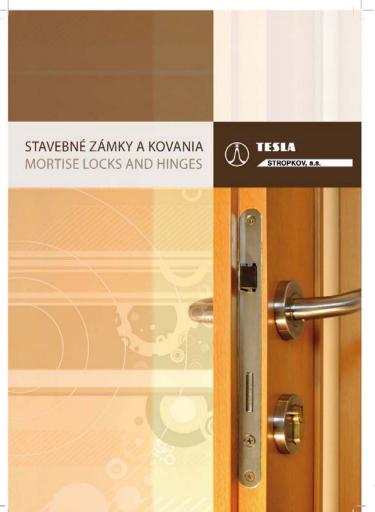






Mortise locks, hinges











Automotive







Automotive



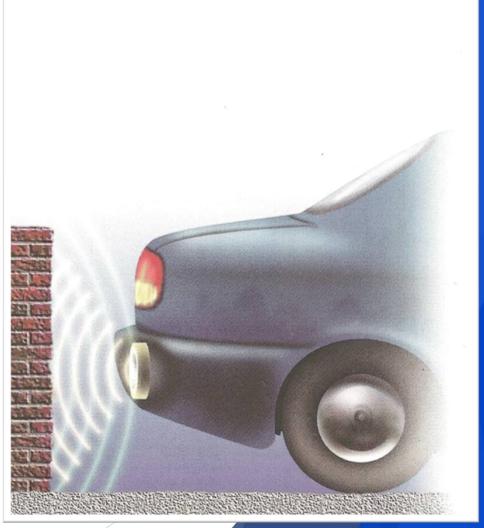




Automotive (piezoceramic)



Application: parking assistance (sensors)







Technology (plastics)

- injection machines with clamping force from 20 to 800 tons

- Engel (hydraulic), Mitsubishi (electric)

- Hurmak (Hot Melt – low pressure injection)











Injection machines (< 200 T)

Brand	Clamping force	Number	Comments
HURMAK	20	1	vertical
ENGEL	28	1	
ENGEL	50	5	
MITSUBISHI	50	2	
ENGEL	60	1	vertical
ENGEL	80	11	2 x robot
ENGEL	90	5	1 x robot
Sumitomo Demag	100	1	
ENGEL	110	11	2 x robot
ENGEL	120	7	3 x robot
ENGEL	130	1	
ENGEL	140	2	
ENGEL	150	2	
MITSUBISHI	180	1	



Injection machines (≥ 200 T)

Brand	Clamping force	Number	Comments
ENGEL	200	6	3 x robot
ENGEL	260	7	6 x robot
MITSUBISHI	350	1	1 x robot
ENGEL	400	5	5 x robot
MITSUBISHI	450	1	1 x robot
ENGEL	650	2	2 x robot
ENGEL	800	1	1 x robot





Painting of the plastics

Three independent workstations for applying of three different surface coatings: primer paint, colour paint and transparent top paint. Each workstation consists of an independent booth with a manual spray gun, an outflow booth for pre-drying and an independent drying oven. The air-conditioned areas for painting are designed as independent units for the preparation of the parts and their painting.









Technology (metal)

- stamping, bending, punching, drawing of materials with thickness 0,1 mm to 4 mm on machines with clamping force from 6,3 to 160 tons
- stamping machine EUROMAC MTX 1250/30 CNC 2000
- turning (diameter 2mm to 20 mm)
- electroplating (zinc, nickel, tin)
- powder coating
- tampo print
- screen print







Technology (piezoceramic)

- 1989: license from Japanese company



piezoceramic converters and ringers as substitution for telephone inserts and electromechanical buzzers









Technology (piezoceramic)

- thin piezoceramic elements (thickness 100-300µm) with various electrode configuration
- extrusion and punching technology
- production of powder: soft materials of NAVYII (type200 EU standard) similar to Morgan PZT5A and NAVYV (type600 EU standard) similar to Morgan PZT5J









Technology (piezoceramic)

- Metallization, poling process, measurement and testing are fully automated









Tooling shop

Design and production of

- injection moulds
- stamping tools
- assembly lines & gauges
- testing lines & fixtures
- maintenance & repair
- tool modifications
- 3D measurement











Tooling shop

- maximum size of injection mould: 900 x 700 x 500 mm









Tooling shop

CNC:

EXERON 312, 313 MF

EDM punching:

EMD SD1

Wire cutting:

FANUC ALFA (2x)

Turning:

RC 80 TOS, TOS TT SV18RA (2x), C11MT/1000 (2x), SUI 32/750, SM 16A Milling:

HURON (2x), LAGUN, BRIDGEPORT, FNGJ (3x), FUS 22, FG 32U, 6T10

Grinding:

PS BPH (5x), BRH 20, BU 16

Drilling:

BLE 315

Welding:

ALM 200 digital (laser), TIG





Assembly & testing lines









Customers (automotive)

























Customers (non automotive)





















Sales

Forecast 2025 21,1 mil. EUR

Sales 2020	22,4 mil. EUR	690 employees
Sales 2021	21,4 mil. EUR	600 employees
Sales 2022	23,1 mil. EUR	580 employees
Sales 2023	23,3 mil. EUR	560 employees
Sales 2024	22,1 mil. EUR	480 employees

470 employees





Sales

Sales 2024

- automotive 52,7 %

- other plastic parts 18,5 %

- house communication 10,4 %

- wiring accessories 3,1 %

- special telephones 2,5 %

Export 2024: 58,4 %









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